

Report on biphenyl-based synthetic polymers

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Abstract : Biphenyl and its suitably substituted analogues have shown their remarkable recognition in synthesizing various polymeric compounds of commercial importance. Some of them may be discussed as fibres, adhesive films, wire containing, optical and dental additives, primers, epoxy resins. Etc.

(Keywords: Biphenyls, fibres, adhesive films, rubbers adhesives, electrographic photoreceptors, dental and optica materials epoxy resins, etc.)

Introduction

Biphenyl based polymers play an important role in manufacturing various types of fibres, adhesive films and carbon of high mechanical strength. Adhesives for bonding polyester fibres and rubbers have also been prepared with the help of biphenyl derivatives.

A primer solution derived from biphenyl showed good adhesion property. Biphenyl based polymeric products have also been found useful in structural determination of polymers, in manufacturing electrophotographic photoreceptors, wire coatings, lithium battery additives, dental and optical materials epoxy resins, etc.

Thus, in the present manuscript a literature report covering the details of biphenyl-derived polymers and their applications have been forwarded.

1. In preparation of fibres with high strength components :

The compounds suitable for manufacturing fibres with high mechanical

strength have been prepared with the help of biphenyl carboxylate derivatives¹. The fibres showed young modulus 2082 km/mm², elongation 10.0% and knot strength 4.75 g/denier.

The process for the manufacture of carbon fibres with high strength comprises infusibilization of acrylic fibres under organic compound (e.g. dinitrobenzene) vapour at 180-300⁰ C and carbonization at 800-2000⁰ C ni an inert atmosphere².

2. In manufacturing adhesives and adhesive films:

Biphenyl based adhesive have been synthesized for bonding polyester fibres and rubbers. The adhesive composition comprises ortho-phenyl phenol, para-pheyl phenol, dimethyl terphthalate, biphenyl, methyl salicylate ester, benzoic acid and /or salicylic acid in proper ratio³.

The adhesive films prepared with the help of 3,3' 4,4'- biphenyl tetra carboxylic dianhdride may be used for manufacture of laminated sheets or lamination of semi conductor chips and lead frames⁴.

The halogenated butadiene-styrene rubber adhesives⁵ comprising halogenated 1, 1'-biphenyl-4,4'-dicarboximide acid when applied to two vulcanized SBR pieces and bonded at 150⁰ for 30 min to form a bond with adhesive strength 94 kg/cm² and no failure after 24h of 100% elongation at 100⁰C.

A diacetoxy biphenyl copolymer based film showed thermal conductivity 0.0004 W/mk both initially and after 10 days in the manufacture of a thermally insulated containers⁶.

A primer solution containing biphenyl compound when applied on the surface an iron substrate, dried and then vapour deposited with monochloro-di-p-xylene gave coating with good adhesion property⁷.

3. In synthesis of various types of polymeric compounds:

(i) Biphenyl-based polymers in structural determination of other polymers: A polymer synthesized from the polycondensation of 2,2' - bis (trifluoromethyl)-4,4' biphenyl dicarbonyl chloride with 2,2'-bis {w[4-(4-(4-cyanophenyl)-phenoxy-n-alkoxy carbonyl)]}-4,4'-biphenyl diol, was used to illustrate the novel band structures in a combined main-chain/side-chain liquid crystalline polyester from liquid crystal to crystalline states⁸.

(ii) Polymeric compounds in preparation of electrophotographic photoreceptors:

A polymer prepared from N, N'-diphenyl-N,N'-diphenyl-N,N'- bis [4-ethoxy carbonyl ethyl phenyl) phenyl] [1, 1' biphenyl]-4,4' diamine; ethylene glycol and isophthaloyl chloride, was specially used in electrophotographic photoreceptors and organic electronic devices. The electro-photographic photoreceptors are electric charge transporting polymers⁹. Other such type of photoreceptors with superior durability have also been synthesized¹⁰.

(iii) Polymeric compounds in manufacturing wire coatings :

A fully imidized creylic acid, sol. Polymers comprising 4,4'-oxydiphthalic anhydride (ODPA); 3,4,3',4'-biphenyl tetracarboxylic dianhydride (BDPA); 3,4'-oxydianiline (ODA), and 4,4'-oxydianiline can be used as a wire coating material¹¹.

(iv) Biphenyl – based polymers in overcharge protection of secondary non-aqueous lithium batteries.

The title batteries can be protected against overcharge abuse by incorporating small amounts of suitable aromatic additives into the electrolyte^{12,13,14}. The additives are electrochemical polymers at abnormally resistance of the battery and thus protecting it. The additives biphenyl, 3-chlorothiophene, and furan are especially suitable for certain Li-ion batteries.

(v) Biphenyl-based polymers in preparation of dental filling.

The materials containing co-polymers of diphenic esters have been used in dental filling¹⁵.

(vi) In the manufacture of some useful polymers :

Biphenyl could be efficiently converted into biphenyl-cis-2,3 dihydrodiol which is useful for manufacturing polymers by a mutant strain of *Pseudomonas pseudoalcaligenes* KF707 in a liq. % oil interface of solutions in an angular cell¹⁶.

4. In the preparation of epoxy resins for sealing semi-conductor devices :

Biphenyl-based epoxy resin as one of the important constituents showed lower elasticity and lower internal stress than the conventional resins, and has excellent adhesion to lead frame of semiconductors¹⁷.

The biphenyl type epoxy resin compositions also possessed good flow ability and smooth heat release¹⁸, good head and moisture resistance, excellent mold releasing property¹⁹, and high solder resistance²⁰.

The epoxy resin composition free from halogen and antimony containing biphenyl derivatives showed good flame resistance and reliability^{21, 22}.

5. In the manufacture of resins for optical materials:

The transparent heat resistant resins with low density and good process ability

containing di(meth) allyl-2,2-biphenyl dicarboxylate have shown good heat resistance²³.

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